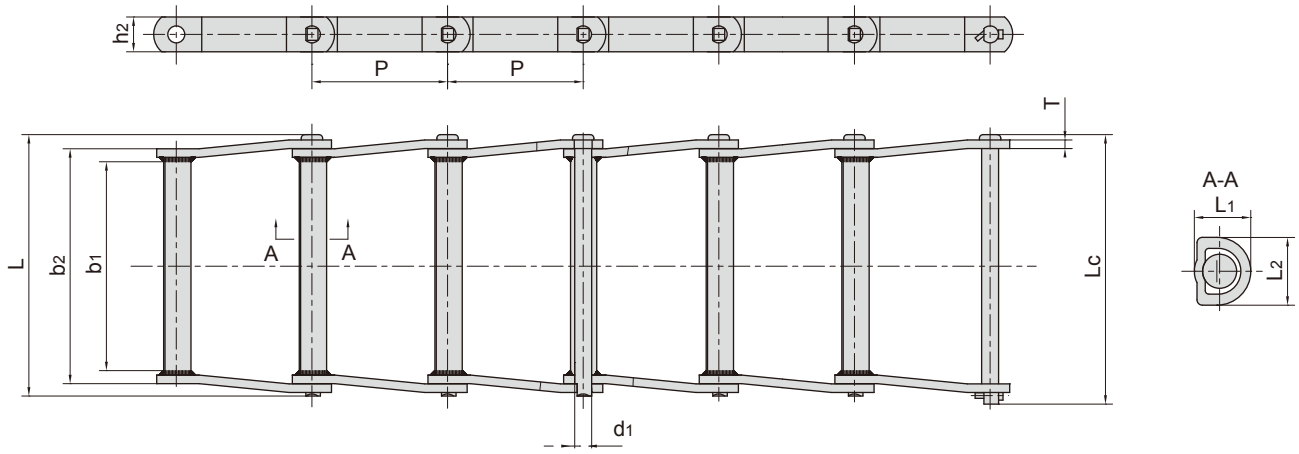
Welded Steel Drag Chain





Chain No.	Pitch	Bush Length		Width Between narrow end	Width over narrow end	Plate depth	Plate thickness	Pin diameter	Pin length		Tensile strength Q min kN/lbf	
	P mm	L_1 mm	L_2 mm	b_1 min mm	b_2 max mm	h_2 max mm	T mm	d_1 max mm	L max mm	Lc max mm	Only pin hardened	All parts hardened
WD102	127.0	31.7	39.1	162.0	197.1	38.12	9.7	19.13	255.6	245.4	170/38217.0	245/55078.20
WD104	152.4	31.7	39.1	104.6	136.9	38.12	9.7	19.13	188.0	181.4	170/38217.0	245/55078.20
WD110	152.4	31.7	39.1	228.6	263.9	38.12	9.7	19.13	315.0	308.6	170/38217.0	245/55078.20
WD112	203.2	31.7	39.1	228.6	263.9	38.12	9.7	19.13	315.0	308.6	170/38217.0	245/55078.20
WD113	152.4	33.2	39.1	228.6	270.2	38.12	12.7	22.30	330.2	322.3	213/47884.3	253/56876.68
WD116	203.2	36.6	45.2	330.2	359.1	45.21	9.7	19.13	410.4	405.9	245/55078.2	262/58899.90
WD118	203.2	44.5	51.8	336.5	378.2	51.80	12.7	22.30	440.0	431.1	311/69915.6	351/78907.96
WD122	203.2	44.5	51.8	222.2	260.6	51.80	12.7	22.30	324.2	314.5	311/69915.6	351/78907.96
WD480	203.2	44.5	51.8	282.4	324.1	51.80	12.7	22.30	387.6	378.0	311/69915.6	351/78907.96