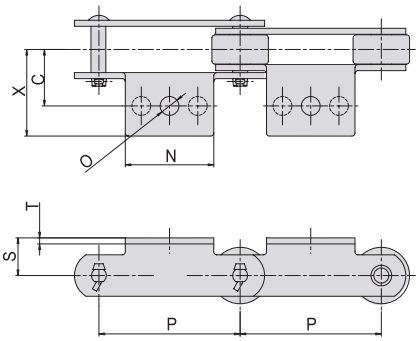
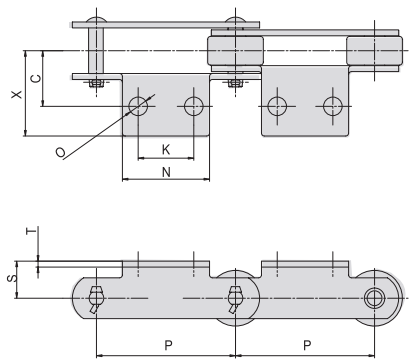
unit : mm

A-1 Attachment



Handun Chain No.			Pitch	Dimensions						add. Weight
Basic Chain No.		Roller Type	P	S	C	X	N	T	O	per Att? (kg)
HDC	03075 03100	R·F·S R·F·S	75 100	20	30	46	55 65	3.2	10	0.05 0.06
HDC	430	R·S	101.6	22	40	54	70	4.8(5.0)	12	0.11
HDC	05075 05100 05150	S R·F·S R·F·S	75 100 150	22	35	47	55 65 85	4.5	10	0.03 0.08 0.10
HDC	204	S	66.27	24	45	59	35	6.3(6.0)	12	0.08
HDC	450	R·F·S·M	101.6	28	50	64	70	6.3(6.0)	12	0.18
HDC	08150	R·F·S·M	150	28	50	64	90	6.3(6.0)	12	0.22
HDC	650	R·F·S·M	152.4	32	50	64	90	6.3(6.0)	12	0.22
HDC	10100 10150	R·F·S·M R·F·S·M	100 150	28	50	65	70 90	6.3(6.0)	12	0.16 0.20
HDC	214	R·S·M	101.6	35	55	73	80	7.9	15	0.28
HDC	6205	R·F·S·M	152.4	38	60	79	100	7.9	15	0.37
HDC	12200 12250	R·F·S·M R·F·S·M	200 250	38	60	79	120 165	7.9	15	0.45 0.62
HDC	212	R·S·M	152.4	45	65	83	100	9.5(10.0)	15	0.49
HDC	17200 17250	R·F·S·M R·F·S·M	200 250	45	75	98	120 165	9.5(10.0)	15	0.66 0.79

A-2 Attachment



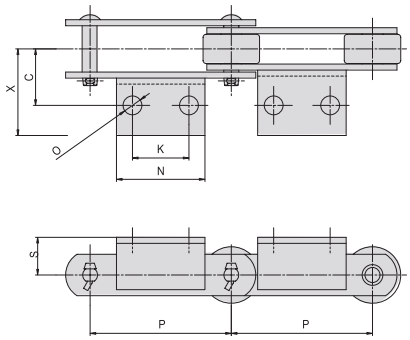
Note)
1. Numbers in brackets of the Link Plate indicates the Stainless steel 300 Series.
2. X figures are approximations. Please inquire for lateral usages and in case under the conditions of interference generation.

Handun Chain No.			*Pitch*	*Dimensions*							*add. Weight*
Basic Chain No.		*Roller Type*	*P*	*S*	*C*	*X*	*N*	*K*	*T*	*O*	*per Att.? (kg)*
HDC	03075 03100	R·F·S R·F·S	75 100	20	30	46	55 65	30 40	3.2	10	0.05 0.06
HDC	430	R·S	101.6	22	40	54	70	40	4.8(5.0)	12	0.11
HDC	05075 05100 05150	S R·F·S R·F·S	75 100 150	22	35	47	55 65 85	30 40 60	4.5	10	0.07 0.08 0.10
HDC	204	S	66.27	24	45	59	55	35	6.3(6.0)	12	0.13
HDC	450	R·F·S· M	101.6	28	50	64	70	40	6.3(6.0)	12	0.18
HDC	08150	R·F·S·M	150	28	50	64	90	60	6.3(6.0)	12	0.22
HDC	650	R·F·S· M	152.4	32	50	64	90	60	6.3(6.0)	12	0.22
HDC	10100 10150	R·S·M R·F·S·M	100 150	28	50	65	70 90	40 60	6.3(6.0)	12	0.16 0.20
HDC	214	R·S·M	101.6	35	55	73	80	40	7.9	15	0.28
HDC	205	S	78.11	35	60	75	65	30	7.9	12	0.23
HDC	6205	R·F·S· M	152.4	38	60	79	100	60	7.9	15	0.37
HDC	12200 12250	R·F·S·M R·F·S· M	200 250	38	60	79	120 165	80 125	7.9	15	0.45 0.62
HDC	212	R·S· M	152.4	45	65	83	100	60	9.5(10.0)	15	0.49
HDC	17200 17250	R·F·S·M R·F·S· M	200 250	45	75	98	120 165	80 125	9.5(10.0)	15	0.66 0.79
HDC	26200 26250	S· M R·F·S· M	200 250	55 55	80 80	108 108	120 165	80 125	9.5(10.0) 9.5(10.0)	15 15	0.78 1.07

* Att.=Attachment

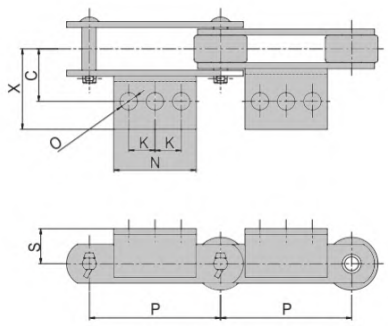
unit : mm

A-2 Attachment (Welded Type)



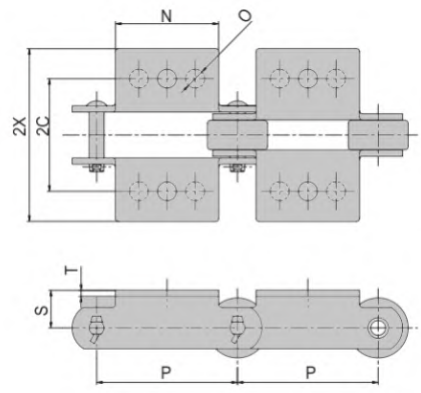
Handun Chain No.		Pitch	Dimensions							add. Weight
Basic Chain No.	Roller Type	P	S	C	X	N	K	O	Compatible Angle?	per Att.? (kg)
HDC 17300	R·F·S·M	300	45	75	110.5	220	180	15	L65×65×6	1.34
HDC 26300	R·F·S·M	300	55	80	123.5	220	180	15	L75×75×9	2.22
26450	R·F·S·M	450				320	280			3.26
HDC 36300	R·F·S·M	300	70	100	160	160	100	19	L100×100×10	2.50
36450	R·F·S·M	450				330	280			5.07
36600	R·F·S·M	600				410	360			6.26
HDC 52300	R·F·S	300	80	120	171.4	160	100	24	L100×100×13	3.10
52450	R·F·S	450				330	280			6.30
52600	R·F·S	600				410	360			7.80
HDC 60300	R·F·N	300	90	115	165	170	110	24	L100×100×13	3.30
60350	R·F·N	350				220	160			4.20
60400	R·F·N	400				260	200			6.00
HDC 90350	N	350	100	140	210	180	100	28	L130×130×15	5.20
90400	R·F·N	400				230	150			6.60
90500	R·F·N	500				340	260			9.80
HDC 120400	R·N	400	120	150	220	200	120	28	L130×130×15	5.80
120600	R·F·N	600				400	320			11.50

A-3 Attachment (Welded Type)



Handun Chain No.		Pitch	Dimensions							add. Weight
Basic Chain No.	Roller Type	P	S	C	X	N	K	O	Compatible Angle?	per Att.? (kg)
HDC 17300	R·F·S·M	300	45	75	110.5	220	180	15	L65×65×6	1.34
HDC 26450	R·F·S·M	450	55	80	123.5	320	140	15	L75×75×9	3.26
HDC 36450	R·F·S·M	450	70	100	160	330	140	19	L100×100×10	5.07
36600	R·F·S·M	600				410	180			6.26
HDC 52450	R·F	450	80	120	171.4	330	140	24	L100×100×13	6.30
52600	R·F	600				410	180			7.80
HDC 60350	R·F·N	350	90	115	165	220	80	24	L100×100×13	4.20
60400	R·F·N	400				260	100			6.00
HDC 90500	R·F·N	500	100	140	210	340	130	28	L130×130×15	9.80
HDC 12060	R·F·N	600	220	150	220	400	160	28	L130×130×15	11.50

K-1 Attachment

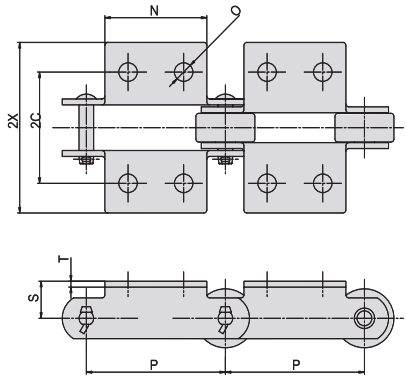


Handun Chain No.		Pitch	Dimensions						add. Weight
Basic Chain No.	Roller Type	P	S	C	X	N	T	O	per Att.? (kg)
HDC 03075	R·F·S	75	20	60	92	55	3.2	10	0.10
03100	R·F·S	100				65			0.12
HDC 430	R·S	101.6	22	80	108	70	4.8(5.0)	12	0.22
HDC 05075	S	75	22	70	94	55	4.5	10	0.06
05100	R·F·S	100				65			0.16
05150	R·F·S	150				85			0.20
HDC 204	S	66.27	24	90	118	35	6.3(6.0)	12	0.16
HDC 450	R·F·S·M	101.6	28	100	128	70	6.3(6.0)	12	0.36
HDC 08150	R·F·S·M	150	28	100	128	90	6.3(6.0)	12	0.44
HDC 650	R·F·S·M	152.4	32	100	128	90	6.3(6.0)	12	0.44
HDC 10100	R·S·M	100	28	100	130	70	6.3(6.0)	12	0.32
10150	R·F·S·M	150				90			0.40
HDC 214	R·S·M	101.6	35	110	146	80	7.9	15	0.56
HDC 6205	R·F·S·M	152.4	38	120	158	100	7.9	15	0.74
HDC 12200	R·F·S·M	200	38	120	158	120	7.9	15	0.90
12250	R·F·S·M	250				165			1.24
HDC 212	R·S·M	152.4	45	130	166	100	9.5(10.0)	15	0.98
HDC 17200	R·F·S·M	200	45	150	196	120	9.5(10.0)	15	1.32
17250	R·F·S·M	250				165			1.58

* Att.=Attechment

unit : mm

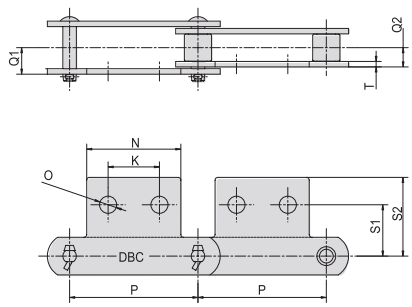
K-2 Attachment



Note)
1. Numbers in brackets of the Link Plate indicates the Stainless steel 300 Series.
2. X, 2X figures are approximations. Please inquire for lateral usages and in case under the conditions of interference generation.

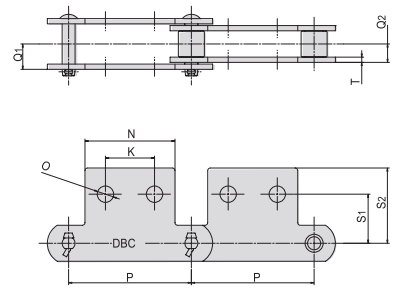
Handun Chain No.			Pitch	Dimensions								add. Weight per Att. (kg)
	Basic Chain No.	Roller Type	P	S	2C	2X	N	K	T	O	
HDC	03075 03100	R·F·S R·F·S	75 100	20	60	92	55 65	30 40	3.2	10	0.10 0.12
HDC	430	R·S	101.6	22	80	108	70	40	4.8(5.0)	12	0.22
HDC	05075 05100 05150	S R·F·S R·F·S	75 100 150	22	70	94	55 65 85	30 40 60	4.5	10	0.14 0.16 0.20
HDC	204	S	66.27	24	90	118	55	35	6.3(6.0)	12	0.26
HDC	450	R·F·S·M	101.6	28	100	128	70	40	6.3(6.0)	12	0.36
HDC	08150	R·F·S·M	150	28	100	128	90	60	6.3(6.0)	12	0.44
HDC	650	R·F·S·M	152.4	32	100	128	90	60	6.3(6.0)	12	0.44
HDC	10100 10150	R·S·M R·F·S·M	100 150	28	100	130	70 90	40 60	6.3(6.0)	12	0.32 0.40
HDC	214	R·S·M	101.6	35	110	146	80	40	7.9	15	0.56
HDC	205	S	78.11	35	120	150	65	30	7.9	12	0.46
HDC	6205	R·F·S·M	152.4	38	120	158	100	60	7.9	15	0.74
HDC	12200 12250	R·F·S·M R·F·S·M	200 250	38	120	158	120 165	80 125	7.9	15	0.90 1.24
HDC	212	R·S·M	152.4	45	130	166	100	60	9.5(10.0)	15	0.98
HDC	17200 17250	R·F·S·M R·F·S·M	200 250	45	150	196	120 165	80 125	9.5(10.0)	15	1.32 1.58
HDC	26200 26250	S· M R·F·S·M	200 250	55 55	160 160	216 216	120 165	80 125	9.5(10.0) 9.5(10.0)	15 15	1.56 2.14

SA-2 Attachment



Handun Chain No.			Pitch	Dimensions								add. Weight per Att.* (kg)
	Basic Chain No.	Roller Type	P	S1	S2	Q1	Q2	K	N	T	O	
HDC	03075 03100	R·S R·S	75 100	33	49	15.5	11.5	30 40	55 65	3.2	10	0.05 0.06
HDC	430	R·S	101.6	37.6	51.6	22(22.5)	16(16.5)	40	70	4.8(5.0)	12	0.11
HDC	05100 05150	R·S R·S	100 150	33.4	50.7	21	15.5	40 60	65 85	4.5	10	0.08 0.10
HDC	450	R·S·M	101.6	47.6	60.7	27(26.5)	20(19.5)	40	70	6.3(6.0)	12	0.18
HDC	08150	R·S·M	150	46.1	58.7	27(26.5)	20(19.5)	60	90	6.3(6.0)	12	0.22
HDC	650	R·S·M	152.4	50	63	28.5(28)	21.5(21)	60	90	6.3(6.0)	12	0.22
HDC	10100 10150	R·S·M R·S·M	100 150	46.1	61	28.5(28)	21.5(2.1)	40 60	70 90	6.3(6.0)	12	0.16 0.20
HDC	214	R·S·M	101.6	50	70	32.5	23.5	40	80	7.9	15	0.28
HDC	6205	R·S·M	152.4	55	75.7	35.5	26.5	60	100	7.9	15	0.37
HDC	12200 12250	R·S·M R·S·M	200 250	55	75.7	35.5	26.5	80 125	120 165	7.9	15	0.45 0.62
HDC	212	R·S·M	152.4	60	83.6	38(39.5)	28(28.5)	60	100	9.5(10.0)	15	0.49

SK-2 Attachment

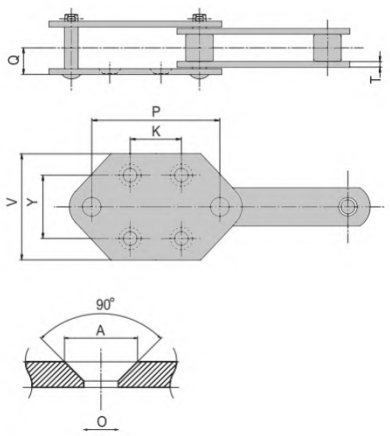


Note)
Numbers in brackets of the Link Plate indicates the Stainless steel 300 Series.

Handun Chain No.			Pitch	Dimensions								add. Weight per Att.* (kg)
	Basic Chain No.	Roller Type	P	S1	S2	Q1	Q2	K	N	T	O	
HDC	03075 03100	R·S R·S	75 100	33	49	15.5	11.5	30 40	55 65	3.2	10	0.10 0.12
HDC	430	R·S	101.6	37.6	51.6	22(22.5)	16(16.5)	40	70	4.8(5.0)	12	0.22
HDC	05100 05150	R·S R·S	100 150	33.4	50.7	21	15.5	40 60	65 85	4.5	10	0.16 0.20
HDC	450	R·S·M	101.6	47.6	60.7	27(26.5)	20(19.5)	40	70	6.3(6.0)	12	0.36
HDC	08150	R·S·M	150	46.1	58.7	27(26.5)	20(19.5)	60	90	6.3(6.0)	12	0.44
HDC	650	R·S·M	152.4	50	63	28.5(28)	21.5(21)	60	90	6.3(6.0)	12	0.44
HDC	10100 10150	R·S·M R·S·M	100 150	46.1	61	28.5(28)	21.5(21)	40 60	70 90	6.3(6.0)	12	0.32 0.40
HDC	214	R·S·M	101.6	50	70	32.5	23.5	40	80	7.9	15	0.56
HDC	6205	R·S·M	152.4	55	75.7	35.5	26.5	60	100	7.9	15	0.74
HDC	12200 12250	R·S·M R·S·M	200 250	55	75.7	35.5	26.5	80 125	120 165	7.9	15	0.90 1.24
HDC	212	R·S·M	152.4	60	83.6	38(39.5)	28(28.5)	60	100	9.5(10.0)	15	0.98

* Att.=Attechment

G-4 Attachment

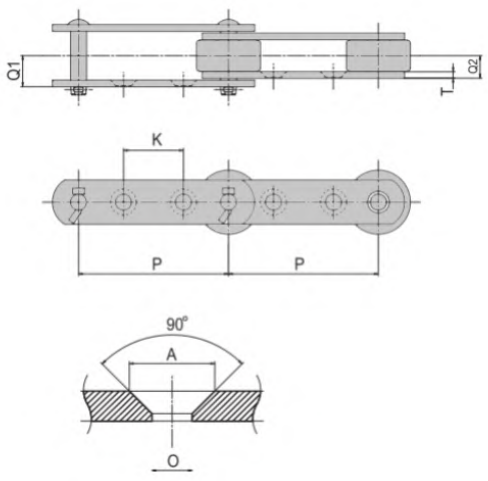


unit : mm

Handun Chain No.		Pitch	Dimensions							add. Weight per Att. ×2L (kg/m)
Basic Chain No.	Roller Type	P	V	K	Y	T	Q	A	O	
HDC 05100	S	100	80	50	50	4.5	21	15	10	4.6
05150	S	150		70						4.1
HDC 650	S·M	152.4	110	75	70	6.3	28.5	20	12	7.2(7.6)
HDC 10150	S·M	150	110	75	70	6.3	28.5	20	12	7.2(7.4)
HDC 6205	S·M	152.4	110	75	70	7.9	35.5	26	15	11.0(11.3)
HDC 12200	S·M	200	110	100	70	7.9	35.5	26	15	10.2(10.5)
HDC 17200	S·M	200	120	100	80	9.5	45.5	26	15	14.0(14.6)
17250	S·M	250	150	140	100					14.5(15.0)
HDC 26200	S·M	200	120	100	80	9.5	48	26	15	17.5(18.5)
26250	S·M	250	150	140	100					17.6(18.4)
26300	S·M	300	150	180	100					16.7(17.4)
HDC 36250	S·M	250	150	140	100	12.7	60	32	19	27.6(28.6)
36300	S·M	300		180						26.2(27.1)

* add. Weight per Att. = additional Weight per Attachment at every second link spacing

G-2 Attachment



unit : mm

Handun Chain No.		Pitch	Dimensions					
Basic Chain No.	Roller Type	P	K	T	Q1	Q2	A	O
HDC 03075	R·F·S	75	20	60	92	55	3.2	10
03075	R·S	75	30	3.2	15.5	11.5	13.5	8
03100	R·F·S	100	50					
HDC 05100	R·S	100	40	4.5	21	15.5	15	10
05150	R·F·S	150	60					
HDC 08150	R·F·S·M	150	60	6.3	27	20	20	12
HDC 650	R·F·S·M	152.4	60	6.3(6)	28.5(28)	21.5(21)	20	12
HDC 10100	S·M	100	30	6.3(6)	28.5(28)	21.5(2.1)	20	12
10150	R·F·S·M	150	60					
HDC 6205	R·F·S·M	152.4	50	7.9	35.5	26.5	26	15
HDC 12200	R·F·S·M	200	80	7.9	35.5	26.5	26	15
12250	R·F·S·M	250	125					
HDC 17200	R·F·S·M	200	70	9.5(10.0)	45.5(46.5)	35(35.5)	26	15
17250	R·F·S·M	250	110					
17300	R·F·S·M	300	150					
HDC 26300	R·F·S·M	300	140	9.5(10.0)	48(49)	38(38.5)	26	15
26450	R·F·S·M	450	220					
HDC 36450	R·F·S·M	450	220	12.7	60	46	32	19
36600	R·F·S·M	600	300					
HDC 52450	R·F·S	450	200	16	71.5	45.5	38	24
52600	R·F·S	600	300					